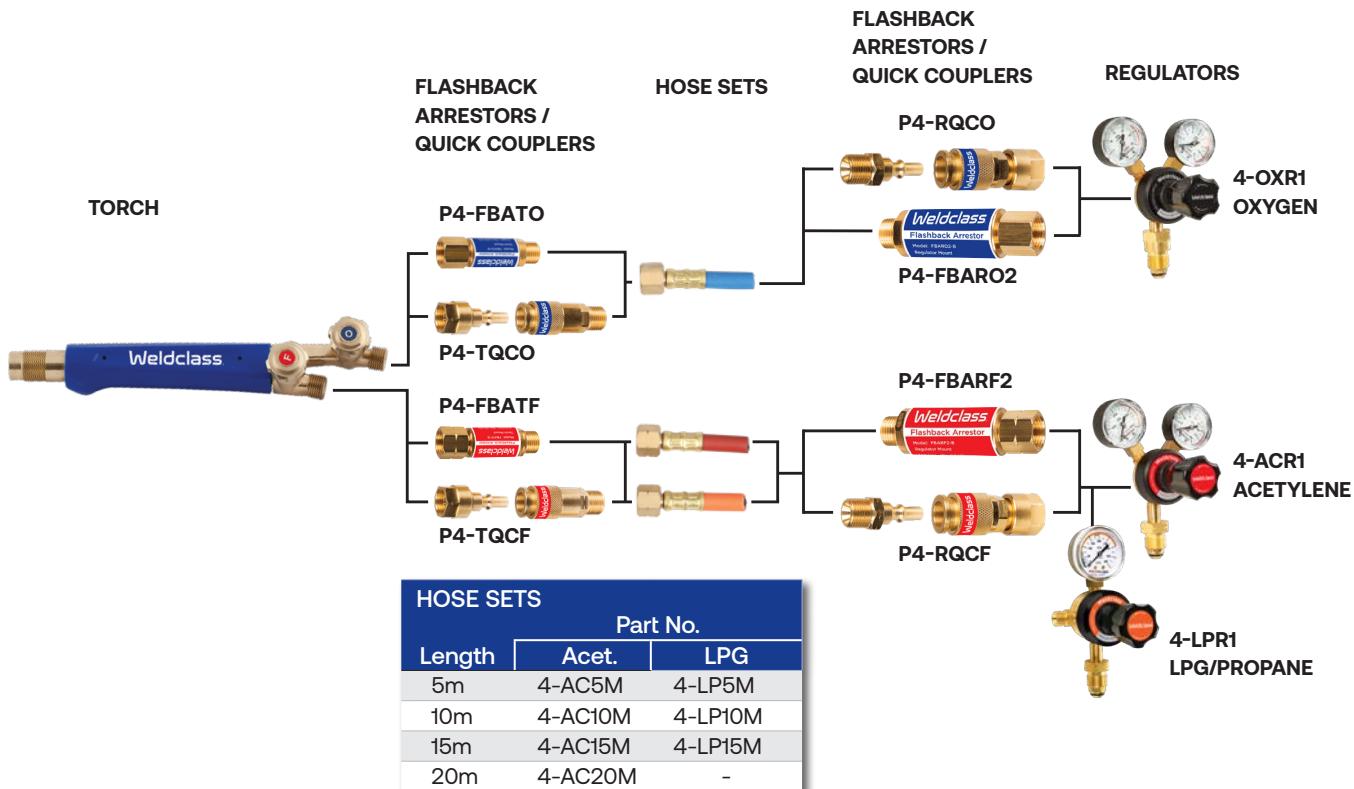


CYLINDER TO TORCH

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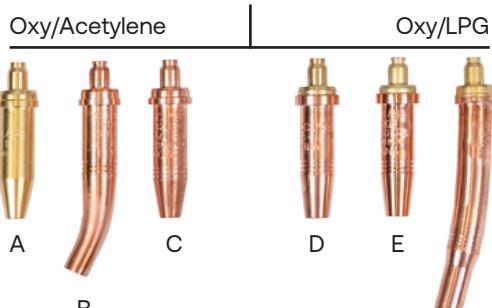


CUTTING & GOUGING

Cutting Attachment # P4-CA



Blowpipe Handle # P4-BP



Type	Size	TIPS Capacity/Shape	Acetylene		LPG		Rec. Approx. Pressure (kpa)	
			Ref	#	Ref	#	Fuel	Oxy
Cutting	6	1-6mm	P4-T416		P4-T446		≥ 100	200
	8	6-10mm	P4-T418		P4-T448		≥ 100	200
	12	10-20mm	A	P4-T4112	D	P4-T4412	≥ 100	200 - 250
	15	20-75mm	P4-T4115		P4-T4415		≥ 100	350 - 400
	20	75-125mm	P4-T4120		P4-T4420		≥ 100	400
Gouging	32GS	Straight	C	P4-4132GS	E	P4-4432GS	≥ 100	500
	32GB	Bent	B	P4-4132GB	F	P4-4432GB	≥ 100	500
	48GB	Bent		P4-4148GB			≥ 100	600



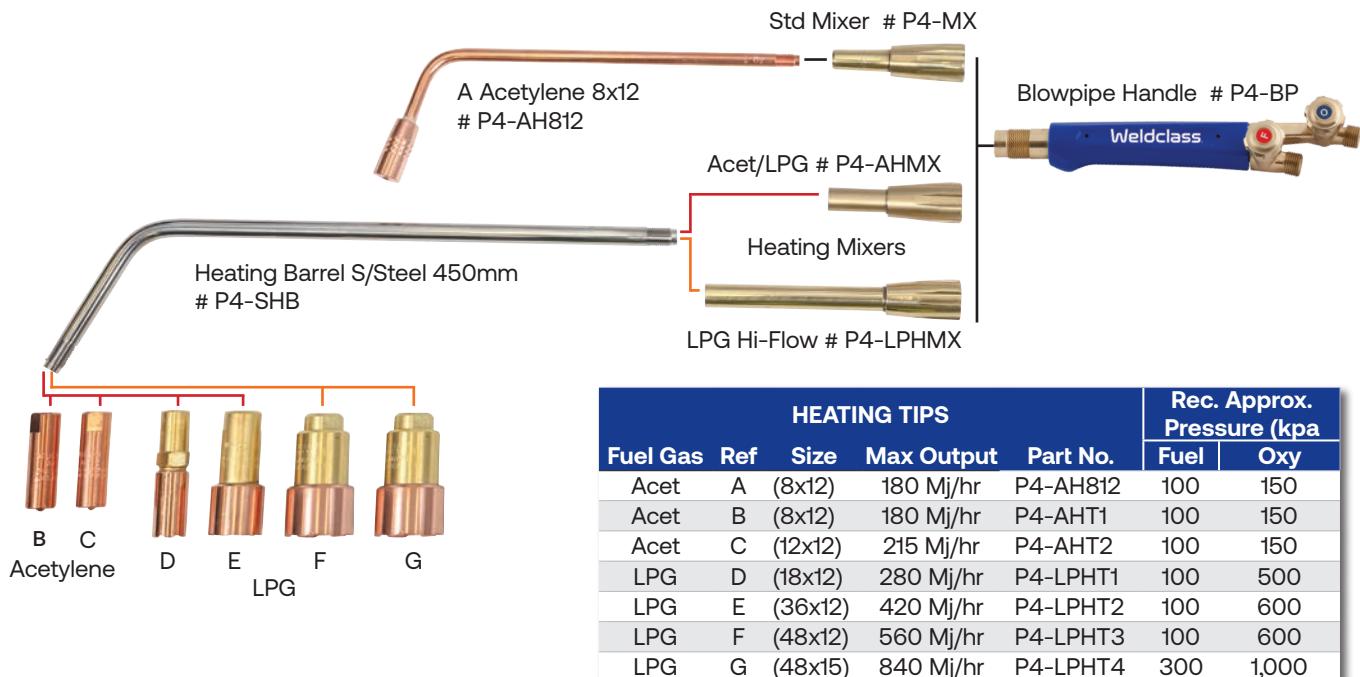
BRAZING & WELDING

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Handy Tip: Oxy brazing can be done with both Oxy/Acetylene and Oxy/LPG. Oxy welding (eg welding steel together using steel filler wire), is only possible with Oxy/Acetylene.

HEATING



Handy Tip: Heating with Oxy/Acetylene become unsafe when drawing large flows from the acetylene cylinder (eg: during heavy & very heavy heating). For this reason, Oxy/Acetylene heating tips are not available in large / very large sizes, as indicated above. Oxy/LPG does not have the same restriction & Oxy/LPG heating tips are available in larger sizes for heavy heating applications. Overall, Oxy/LPG is safer and less costly than Oxy/Acetylene.