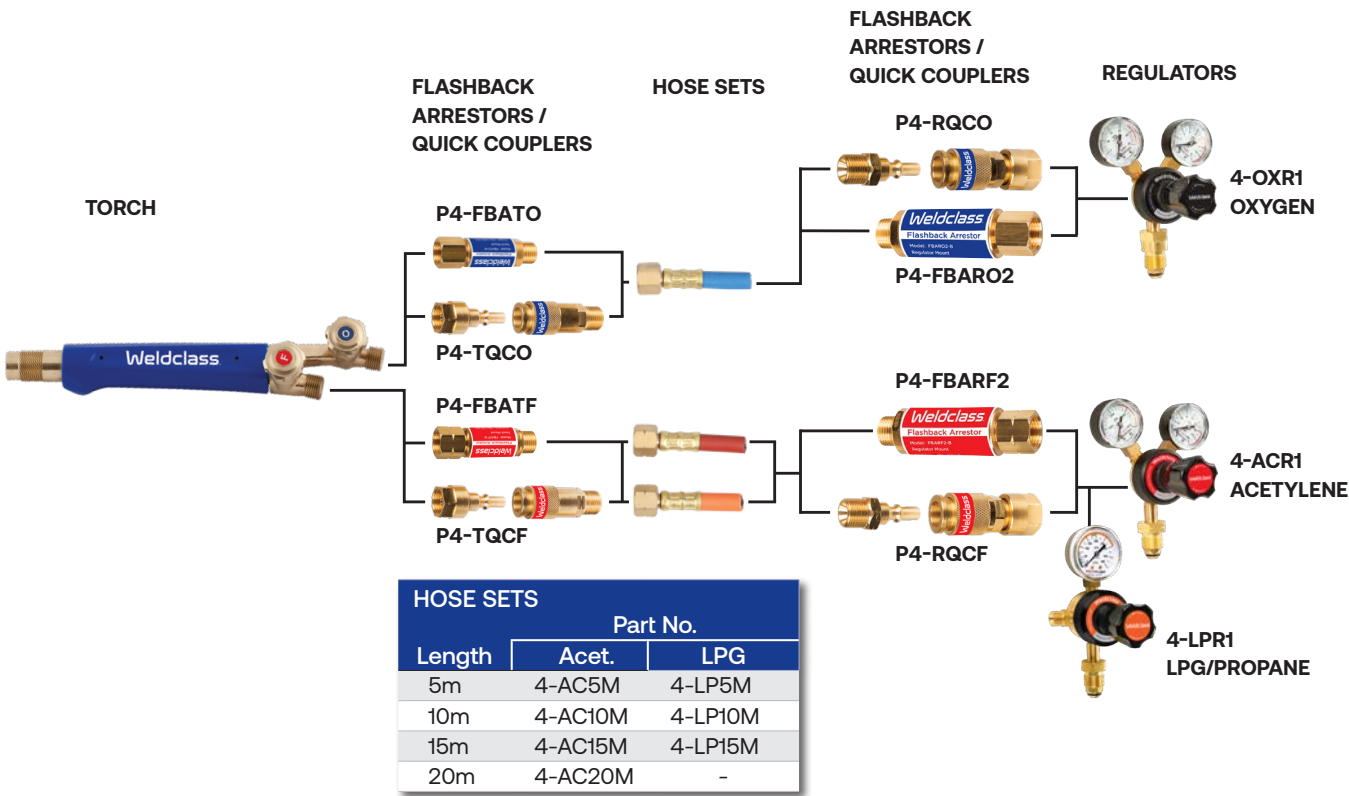


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CYLINDER TO TORCH



CUTTING & GOUGING

Cutting Attachment # P4-CA

Blowpipe Handle # P4-BP

Oxy/Acetylene

Oxy/LPG

A B C D E F

Type	TIPS		Acetylene	LPG		Rec. Approx. Pressure (kpa)		
	Size	Capacity/ Shape		Ref	#	Fuel	Oxy	
Cutting	6	1-6mm	A	P4-T416	P4-T446	≥ 100	200	
	8	6-10mm		P4-T418	P4-T448	≥ 100	200	
	12	10-20mm		P4-T4112	P4-T4412	≥ 100	200 - 250	
	15	20-75mm		P4-T4115	P4-T4415	≥ 100	350 - 400	
	20	75-125mm		P4-T4120	P4-T4420	≥ 100	400	
Gouging	32GS	Straight	C	P4-4132GS	E	P4-4432GS	≥ 100	500
	32GB	Bent	B	P4-4132GB	F	P4-4432GB	≥ 100	500
	48GB	Bent				≥ 100	600	





### BRAZING & WELDING

Standard Mixer | P4-MX

Blowpipe Handle | P4-BP

BRAZING TIPS Size	Capacity Max Steel Thickness	Part No.		Rec. Approx. Pressure (kpa)	
		Acet.	LPG	Fuel	Oxy
8	2.0mm	P4-08WT	P4-08WTLP	50	50
10	2.5mm	P4-10WT		50	50
12	4.0mm	P4-12WT	P4-12WTLP	50	50
15	6.5mm	P4-15WT	P4-15WTLP	50	50

**Handy Tip:** Oxy brazing can be done with both Oxy/Acetylene and Oxy/LPG. Oxy welding (eg welding steel together using steel filler wire), is only possible with Oxy/Acetylene.

### HEATING

Std Mixer # P4-MX

Blowpipe Handle # P4-BP

A Acetylene 8x12 # P4-AH812

Acet/LPG # P4-AHMX

Heating Mixers

LPG Hi-Flow # P4-LPHMX

Heating Barrel S/Steel 450mm # P4-SHB

B C Acetylene

D E F G LPG

HEATING TIPS					Rec. Approx. Pressure (kpa)	
Fuel Gas	Ref	Size	Max Output	Part No.	Fuel	Oxy
Acet	A	(8x12)	180 Mj/hr	P4-AH812	100	150
Acet	B	(8x12)	180 Mj/hr	P4-AHT1	100	150
Acet	C	(12x12)	215 Mj/hr	P4-AHT2	100	150
LPG	D	(18x12)	280 Mj/hr	P4-LPHT1	100	500
LPG	E	(36x12)	420 Mj/hr	P4-LPHT2	100	600
LPG	F	(48x12)	560 Mj/hr	P4-LPHT3	100	600
LPG	G	(48x15)	840 Mj/hr	P4-LPHT4	300	1,000

**Handy Tip:** Heating with Oxy/Acetylene become unsafe when drawing large flows from the acetylene cylinder (eg: during heavy & very heavy heating). For this reason, Oxy/Acetylene heating tips are not available in large / very large sizes, as indicated above. Oxy/LPG does not have the same restriction & Oxy/LPG heating tips are available in larger sizes for heavy heating applications. Overall, Oxy/LPG is safer and less costly than Oxy/Acetylene.

